



Figure 1
D93

Illustration Reference No. SPL-D-4

D93 PARTS LIST
CONSTRUCTION #9 (STANDARD)

WET GLAND * 3-13/16" LUGGED CHUCK * 5/16" TUBE

REF NO.	PART NO	DESCRIPTION	REF NO	PART NO	DESCRIPTION
1	1030442	ASM CYLINDER - INCLUDES (1) D931BX & (1) 1030786	36	D897BK	CHUCK - 1-1/8" LUG SHANK
1	1039312	ASM CYLINDER - INCLUDES (1) D831BX & (1) 1039046	36	D897BL	CHUCK - 1-1/4" LUG SHANK
	D931BX	ASM BUSHING - INCLUDES (1) D931B & (1) D931LB	36	D897BDL	CHUCK - 1-1/8" LUG SHANK (LOCKING)
2	D931B	BUSHING	36	D897BDK	CHUCK - 1-1/4" LUG SHANK (LOCKING)
3	D931LB	LINER			
					ROTATION
	1030786	ASM AIR CON TUBE - CONSISTS OF THE NEXT 9 PARTS	37	D931038	RIFLE NUT
4	DH123157	ELBOW	38	D931138	RIFLE BAR
5	DH123158	INNER TUBE	39	D9333A34	RATCHET RING
6	DH123159	TUBE RETAINER	40	R10411A	PAWL (4 REQUIRED)
7	DH143146P	ASM SWIVEL SPUD - INCLUDES (1) OR33	41	R10411CB	PAWL SPRING (4 REQUIRED)
8	OR33	O RING			
9	DH143146T	LOCK WASHER			AIR AND WATER CONNECTIONS
10	DH143149A	LOCK NUT	42	D9327F	WATER TUBE - 5/64" HOLE
11	DH143150	RETAINER RING	43	729D	TUBE GASKET
12	1039806	WASHER	44	1739A	TUBE WASHER
	1039046	ASM EXHAUST DEFLECTOR - CONSISTS OF THE NEXT 6 PARTS:	45	1039134	ASM GLAND - WET - INCLUDES (1) OR18
13	1039002	EXHAUST DEFLECTOR	46	OR18	O RING
14	DH143146P	ASM SWIVEL SPUD - INCLUDES (1) OR33	47	D8340	GLAND GASKET
15	OR33	O RING			
16	DH143146T	LOCK WASHER		D9313X	ASM WATER CONNECTION - CONSISTS OF THE NEXT 9 PARTS:
17	1039050	RETAINING RING	48	10713A	WATER CONNECTION SCREEN
18	1039010	LOCK WASHER	49	10713BA	WATER CONNECTION GASKET
			50	10713C	SPUD
19	D939HA	HAMMER	51	10713G	SPUD GASKET
20	1029859	VALVE CHEST	52	1045253	HOSE (1/2" X 12" LONG)
21	D9315B	VALVE PLUG	53	760	WATER VALVE - COMPLETE
22	D9315D	VALVE CHEST PIN	54	SHC62KC	NOSE NIPPLE
23	D9316	AUTOMATIC VALVE	55	BDT3	HOSE CLAMP (2 REQUIRED)
		BACK HEAD		D9313TX	ASM CONNECTION ELBOW - CONSISTS OF THE NEXT 5 PARTS:
	D9322	ASM BACK HEAD - CONSISTS OF THE NEXT 8 PARTS:	56	D9313T	ELBOW - INLCUDES (1) OR10
24	D932CA	BACK HEAD	57	OR10	O RING
25	D9312D	VALVE	58	D9313D	SWIVEL CONNECTION NUT
26	72A	PLUNGER	59	D9313R	TUBE RETAINING RING
27	72ES	SPRING	60	D9313E	NUT WASHER
28	D9312E	HANDLE			
29	NZ163	NUT		D93147X	ASM MAIN AIR CONNECTION - CONSIST OF THE NEXT 4 PARTS:
30	712M	PIN	61	D93147	CONNECTION TUBE
31	WS34	WASHER	62	D93146	TUBE NUT - INCLUDES (1) OR25
			63	OR25	O RING
		CHUCK AND RELATED PARTS	64	CF99146W	WASHER
32	D9317A	CHUCK END			
33	D937LA	CHUCK DRIVER			MISCELLANEOUS
34	D937	DRIVER NUT	65	D933	SIDE ROD (2 REQUIRED)
35	D897CJ	CHUCK SLEEVE BUSHING - 1" LUG SHANK	66	CF793N	NUT (2 REQUIRED)
35	D897CK	CHUCK SLEEVE BUSHING - 1-1/8" LUG SHANK	67	CF793S	WASHER (2 REQUIRED)
35	D897CL	CHUCK SLEEVE BUSHING - 1-1/4" LUG SHANK			