

SERVICE DATA

Tightening torques

Ref numbers match the callouts on the parts diagram.

Tightening torques							
REF	DESCRIPTION	TORQUE	NOTES	REF	DESCRIPTION	TORQUE	NOTES
10	Allen Screw	530 + 30 Nm (391 + 22 ft lbf)		658	Allen Screw	19 + 5 Nm (14 + 4 ft lbf)	
13	Hex Head Bolt	180 + 20 Nm (133 + 15 ft lbf)		659	Grease Nipple	8 + 2 Nm (6 + 1 ft lbf)	
18	Allen Screw	255 + 30 Nm (188 + 22 ft lbf)		660	Hex Head Screw	255 + 30 Nm (188 + 22 ft lbf)	
22	Allen Screw	255 + 30 Nm (188 + 22 ft lbf)		662	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)	
25	Grease Nipple	8 + 2 Nm (6 + 1 ft lbf)		667	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)	
26	Threaded Plug	140 + 10 Nm (103 + 7 ft lbf)		669	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)	
38	Allen Screw	100 + 10 Nm (74 + 7 ft lbf)		670	Fitting	70 + 5 Nm (52 + 4 ft lbf)	
41	Allen Screw	255 + 30 Nm (188 + 22 ft lbf)		671	Fitting	70 + 5 Nm (52 + 4 ft lbf)	
44	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)		674	Fitting	150 + 20 Nm (111 + 15 ft lbf)	
46	Allen Screw	44 + 5 Nm (32 + 4 ft lbf)		677	Threaded Plug	25 + 5 Nm (18 + 4 ft lbf)	
50	Allen Screw	1300 + 50 Nm (959 + 37 ft lbf)		682	Hex Head Screw	70 + 5 Nm (52 + 4 ft lbf)	
56	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)		683	Threaded Plug		40 + 5 (30 + 4 ft lbf)
65	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)		684	Fitting	70 + 5 Nm (52 + 4 ft lbf)	
68	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)		685	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)	
69	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)		703	Allen Screw	44 + 5 Nm (32 + 4 ft lbf)	
76	Allen Screw	250 + 20 Nm (184 + 15 ft lbf)		925	Allen Screw	255 + 30 Nm (188 + 22 ft lbf)	
108	Allen Screw	530 + 30 Nm (391 + 22 ft lbf)		929	Allen Screw	1300 + 50 Nm (959 + 37 ft lbf)	
113	Grease Nipple	8 + 2 Nm (6 + 1 ft lbf)		934	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)	
116	Allen Screw	650 + 50 Nm (479 + 37 ft lbf)		937	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)	
657	Allen Screw	180 + 20 Nm (133 + 15 ft lbf)		938	Allen Screw	44 + 5 Nm (32 + 4 ft lbf)	