

SERVICE DATA

Tightening torques

Ref numbers match the callouts on the parts diagram.

Tightening torques			
REF	DESCRIPTION	TORQUE	NOTES
13	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)	
15	Allen Screw	255 + 30 Nm (188 + 22 ft lbf)	
18	Allen Screw	180 + 20 Nm (133 + 15 ft lbf)	
23	Allen Screw	100 + 10 Nm (74 + 7 ft lbf)	
26	Allen Screw	44 + 5 Nm (32 + 4 ft lbf)	
28	Allen Screw	70 + 10 Nm (52 + 7 ft lbf)	
44	Hex Head Screw	650 + 50 Nm (479 + 37 ft lbf)	
423	Allen Screw	530 + 30 Nm (391 + 22 ft lbf)	
429	Grease Nipple	8 + 2 Nm (6 + 1 ft lbf)	
607	Allen Screw	180 + 20 Nm (133 + 15 ft lbf)	
608	Allen Screw	19 + 5 Nm (14 + 4 ft lbf)	
610	Hex Head Screw	255 + 30 Nm (188 + 22 ft lbf)	
612	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)	
617	Hex Head Screw	70 + 5 Nm (52 + 4 ft lbf)	
619	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)	
620	Fitting	70 + 5 Nm (52 + 4 ft lbf)	
621	Fitting	70 + 5 Nm (52 + 4 ft lbf)	
624	Fitting	150 + 20 Nm (111 + 15 ft lbf)	
627	Threaded Plug	25 + 5 Nm (18 + 4 ft lbf)	
632	Hex Head Screw	75 + 10 Nm (55 + 7 ft lbf)	
633	Threaded Plug	40 + 5 Nm (30 + 4 ft lbf)	
706	Allen Screw	25 Nm (18 ft lbf)	
757	Screw HATCON	22 Nm (16 ft lbf)	