

SERVICE DATA

Tightening torques

Ref numbers match the callouts on the parts diagram.

Tightening torques							
REF	DESCRIPTION	TORQUE	NOTES	REF	DESCRIPTION	TORQUE	NOTES
10	Allen Screw	180 + 20 Nm (133 + 15 ft lbf)		603	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)
14	Allen Screw	530 + 30 Nm (391 + 22 ft lbf)		607	Allen Screw		75 + 10 Nm (55 + 7 ft lbf)
17	Hex Head Screw	650 + 50 Nm (479 + 37 ft lbf)	fix with Loctite 243	610	Allen Screw		75 + 10 Nm (55 + 7 ft lbf)
18	Allen Screw		75 + 10 Nm (55 + 7 ft lbf)	612	Allen Screw		180 + 20 Nm (133 + 15 ft lbf)
33	Allen Screw		105 + 10 Nm (77 + 7 ft lbf)	615	Allen Screw		19 + 5 Nm (14 + 4 ft lbf)
34	Allen Screw		45 + 5 Nm (33 + 4 ft lbf)	620	Fitting	70 + 10 Nm (52 + 7 ft lbf)	
39	Hex Head Screw		75 + 10 Nm (55 + 7 ft lbf), fix with Loctite 243	623	Allen Screw		19 + 5 Nm (14 + 4 ft lbf)
212	Grease Nipple	8 + 2 Nm (6 + 1 ft lbf)		624	Fitting		70 + 10 Nm (52 + 7 ft lbf)
404	Allen Screw	180 + 20 Nm (133 + 15 ft lbf)		627	Allen Screw		70 + 5 Nm (52 + 4 ft lbf), fix with Loctite 243
423	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)	641	Allen Screw		170 + 15 Nm (125 + 11 ft lbf)
430	Hex Head Screw		920 + 30 Nm (679 + 22 ft lbf)	650	Grease Nipple	8 + 2 Nm (6 + 1 ft lbf)	
432	Grease Nipple	8 + 2 Nm (6 + 1 ft lbf)		706	Allen Screw		25 Nm (18 ft lbf)
463	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)	757	Screw HATCON	22 Nm (16 ft lbf)	
470	Hex Head Screw		920 + 30 Nm (679 + 22 ft lbf)	823	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)
472	Grease Nipple	8 + 2 Nm (6 + 1 ft lbf)		830	Hex Head Screw		920 + 30 Nm (679 + 22 ft lbf)
505	Allen Screw	180 + 20 Nm (133 + 15 ft lbf)		831	Grease Nipple	8 + 2 Nm (6 + 1 ft lbf)	
523	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)	834	Hex Head Screw		920 + 30 Nm (679 + 22 ft lbf)
532	Grease Nipple	8 + 2 Nm (6 + 1 ft lbf)		863	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)
563	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)	870	Hex Head Screw		920 + 30 Nm (679 + 22 ft lbf)
569	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)	872	Grease Nipple	8 + 2 Nm (6 + 1 ft lbf)	
572	Grease Nipple	8 + 2 Nm (6 + 1 ft lbf)		876	Hex Head Screw		920 + 30 Nm (679 + 22 ft lbf)