

SERVICE DATA

Tightening torques

Ref numbers match the callouts on the parts diagram.

Tightening torques							
REF	DESCRIPTION	TORQUE	NOTES	REF	DESCRIPTION	TORQUE	NOTES
29	Allen Screw	170 + 15 Nm (125 + 11 ft lbf)		567	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)
30	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)	604	Allen Screw		90 + 9 Nm (66 + 7 ft lbf)
31	Allen Screw		204 + 20 Nm (150 + 15 ft lbf)	606	Allen Screw		31 + 5 Nm (23 + 4 ft lbf)
32	Allen Screw		90 + 9 Nm (66 + 7 ft lbf)	610	Allen Screw	70 + 30 Nm (52 + 22 ft lbf)	
33	Allen Screw		90 + 9 Nm (66 + 7 ft lbf)	611	Allen Screw	255 + 30 Nm (188 + 22 ft lbf)	
404	Allen Screw	190 + 5 Nm (140 + 4 ft lbf)		613	Fitting		70 + 7 Nm (52 + 5 ft lbf)
423	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)	624	Fitting		70 + 7 Nm (52 + 5 ft lbf)
430	Allen Screw		920 + 30 Nm (679 + 22 ft lbf)	625	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)
463	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)	634	Allen Screw		180 + 20 Nm (133 + 15 ft lbf)
470	Allen Screw		920 + 30 Nm (679 + 22 ft lbf)	639	Allen Screw	170 + 15 Nm (125 + 11 ft lbf)	
505	Allen Screw	190 + 5 Nm (140 + 4 ft lbf)		641	Allen Screw	170 + 15 Nm (125 + 11 ft lbf)	
526	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)	706	Allen Screw		25 Nm (18 ft lbf)
566	Allen Screw		530 + 30 Nm (391 + 22 ft lbf)	757	Screw HATCON	22 Nm (16 ft lbf)	