

SERVICE DATA

Tightening torques

Ref numbers match the callouts on the parts diagram.

Tightening torques							
REF	DESCRIPTION	TORQUE	NOTES	REF	DESCRIPTION	TORQUE	NOTES
5	Allen Screw	600 + 30 Nm (443 + 22 ft lbf)		610	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)	
9	Allen Screw	255 + 30 Nm (188 + 22 ft lbf)		612	Allen Screw	180 + 20 Nm (133 + 15 ft lbf)	
19	Allen Screw	255 + 30 Nm (188 + 22 ft lbf)		615	Allen Screw	19 + 5 Nm (14 + 4 ft lbf)	
20	Hex Head Screw	75 + 10 Nm (55 + 7 ft lbf)		620	Fitting	70 + 10 Nm (52 + 7 ft lbf)	
23	Allen Screw	180 + 20 Nm (133 + 15 ft lbf)		623	Allen Screw	19 + 5 Nm (14 + 4 ft lbf)	
26	Allen Screw	530 + 30 Nm (391 + 22 ft lbf)		624	Fitting	70 + 10 Nm (52 + 7 ft lbf)	
108	Allen Screw	600 + 30 Nm (443 + 22 ft lbf)		627	Allen Screw	70 + 5 Nm (52 + 4 ft lbf)	
112	Hex Head Screw	75 + 10 Nm (55 + 7 ft lbf)		641	Allen Screw	170 + 15 Nm (125 + 11 ft lbf)	
116	Allen Screw	530 + 30 Nm (391 + 22 ft lbf)		650	Grease Nipple	8 + 2 Nm (6 + 1 ft lbf)	
603	Allen Screw	1850 + 50 Nm (1364 + 36 ft lbf)		706	Allen Screw	75 Nm (18 ft lbf)	
607	Allen Screw	75 + 10 Nm (55 + 7 ft lbf)		757	Screw HATCON	22 Nm (16 ft lbf)	