

SERVICE DATA

Tightening torques

Ref numbers match the drawing.

Tightening torques							
REF	DESCRIPTION	TORQUE	NOTES	REF	DESCRIPTION	TORQUE	NOTES
10	Allen Screw	10 Nm (7 ft lbf)	Allen key size 10	211	Plug	35 Nm (26 ft lbf)	Allen key size 6
109	Allen Screw	550 Nm (406 ft lbf)	Allen key size 19 (Molycote 1000)	230	Allen Screw	615 Nm (454 ft lbf)	Allen key size 17 (Molycote 1000)
120	Pipe Coupling	330 Nm (245 ft lbf)	Open-end wrench size 50	551	Allen Screw	85 Nm (63 ft lbf)	Allen key size 10
181	Filling Valve	130 Nm (96 ft lbf)	Socket spanner size 22	554	Fitting	45 Nm (33 ft lbf)	Open-ended wrench size 19, 22, 17
182	Threaded Plug	20 Nm (15 ft lbf)	Allen key size 5	555	Hydraulic Hose	16 Nm (12 ft lbf)	Open-ended wrench size 17
206	Non-Return Valve	130 Nm (96 ft lbf)	Socket spanner size 22	557	Fitting	55 Nm (41 ft lbf)	Open-ended wrench size 19, 19, 22
209	Threaded Plug	30 Nm (22 ft lbf)	Allen key size 6	558	Hydraulic Hose	42 Nm (31 ft lbf)	Open-ended wrench size 19
210	Grease Nipple	20 Nm (15 ft lbf)	Open-end wrench size 14	587	Screw	22 Nm (16 ft lbf)	Security bit HATCON