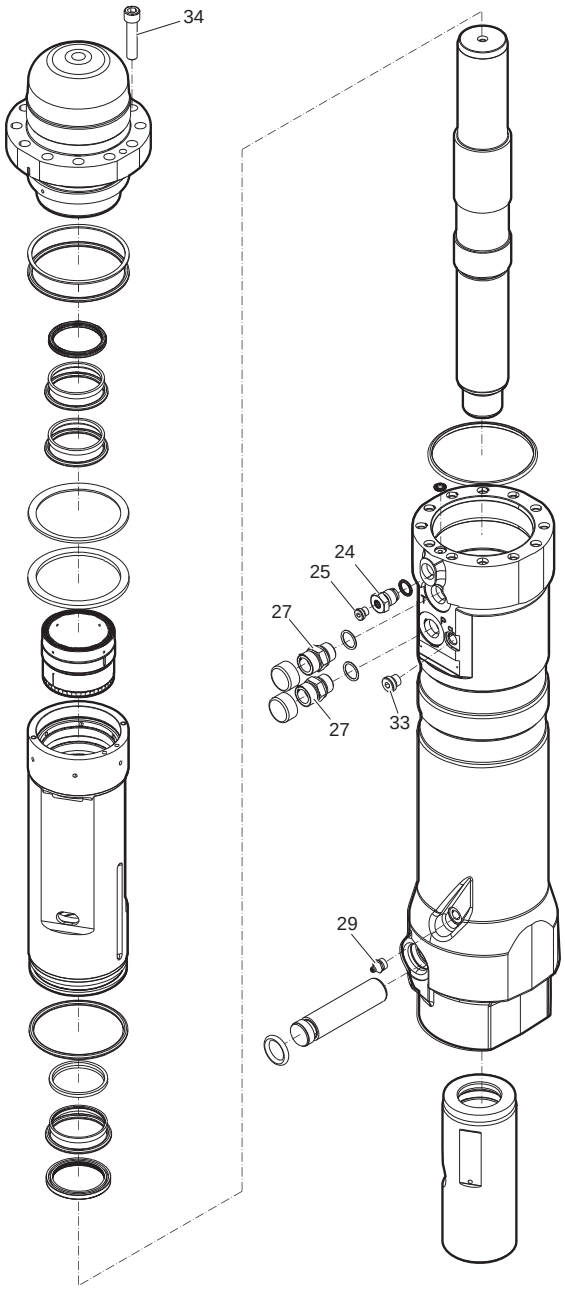
SERVICE DATA

Tightening torques

Ref numbers match the drawing.



Tightening torques

REF	PART NO.	DESCRIPTION	TORQUE	NOTES
24	—	Filling Valve	130 Nm (96 ft lbf)	
25	—	Threaded Plug	20 Nm (15 ft lbf)	
27	3361031476	Fitting	90 Nm (66 ft lbf)	
29	3360433774	Grease Nipple	20 Nm (15 ft lbf)	
33	3363066963	Plug	30 Nm (22 ft lbf)	
34	3315431100	Screw	78 Nm (58 ft lbf)	