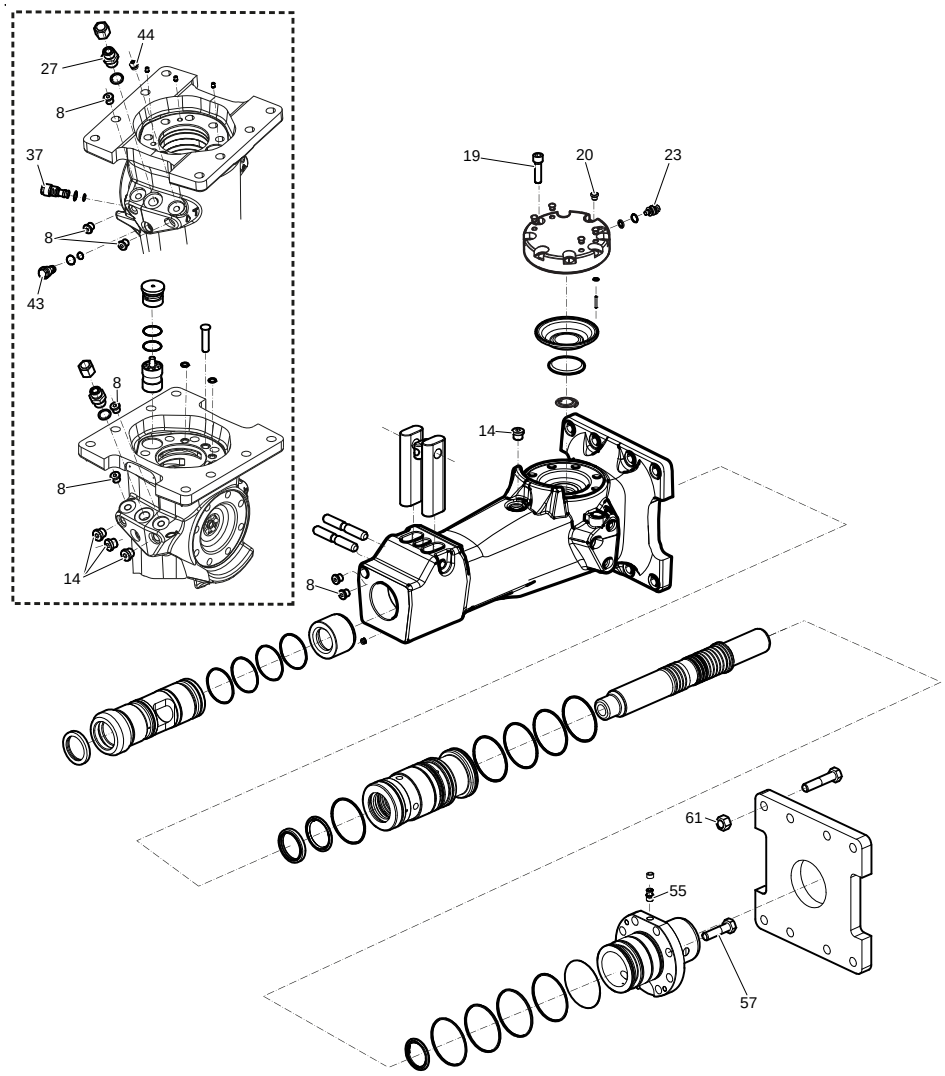
SERVICE DATA

Tightening torques

Ref numbers match the drawing.



Tightening torques

REF	PART NO.	DESCRIPTION	TORQUE	NOTES
8	0686644207	Plug	30 Nm (22 ft lbf)	LOCTITE® 243™
14	0686371801	Plug	80 Nm (59 ft lbf)	LOCTITE® 243™
19	0211196534	Hex Socket Screw	120 Nm (89 ft lbf)	Molykote®
20	0686371805	Plug	20 Nm (15 ft lbf)	
23	3315366000	Valve	27 Nm (20 ft lbf)	
27	—	Nipple	120 Nm (89 ft lbf)	
37	—	Valve	60 Nm (44 ft lbf)	
43	—	Restrictor	80 Nm (59 ft lbf)	
44	3360433774	Grease Nipple	30 Nm (22 ft lbf)	
55	—	Check Valve	30 Nm (22 ft lbf)	LOCTITE® 243™
57	—	Hex Head Screw	180 Nm (133 ft lbf)	
61	—	Nut	200 Nm (148 ft lbf)	