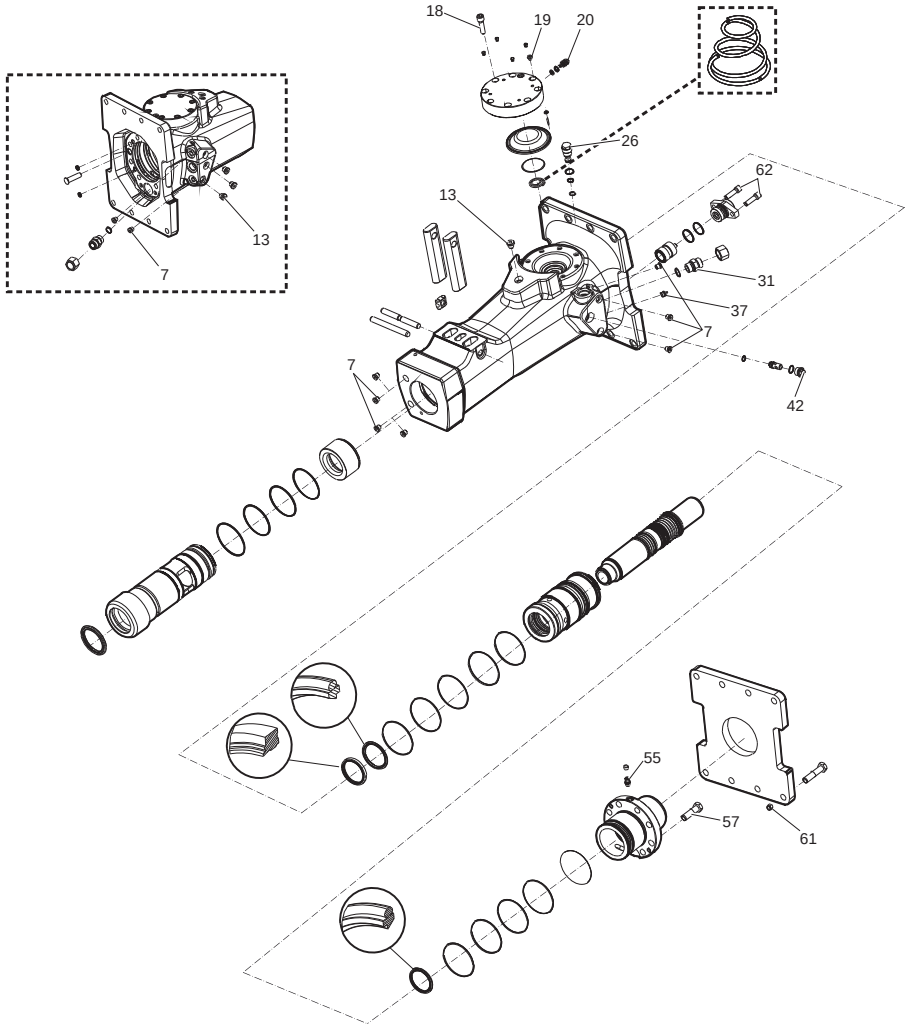
SERVICE DATA

Tightening torques

Ref numbers match the drawing.



Tightening torques

REF	PART NO.	DESCRIPTION	TORQUE	NOTES
7	0686644207	Plug	30 Nm (22 ft lbf)	LOCTITE® 243™
13	0686371801	Plug	80 Nm (59 ft lbf)	LOCTITE® 243™
18	0211196534	Hex Socket Screw	120 Nm (89 ft lbf)	Molykote®
19	0686371805	Plug	20 Nm (15 ft lbf)	
20	3315366000	Valve	27 Nm (20 ft lbf)	
26	—	Valve	80 Nm (59 ft lbf)	
31	—	Fitting	120 Nm (89 ft lbf)	
37	3360433774	Grease Nipple	30 Nm (22 ft lbf)	
42	3315369200	Restrictor Plug	80 Nm (59 ft lbf)	
55	—	Check Valve	30 Nm (22 ft lbf)	LOCTITE® 243™
57	0147148103	Screw, Hex Head	180 Nm (133 ft lbf)	Molykote®
61	—	Nut	200 Nm (148 ft lbf)	Molykote®
62	0211110349	Screw	180 Nm (133 ft lbf)	Molykote®