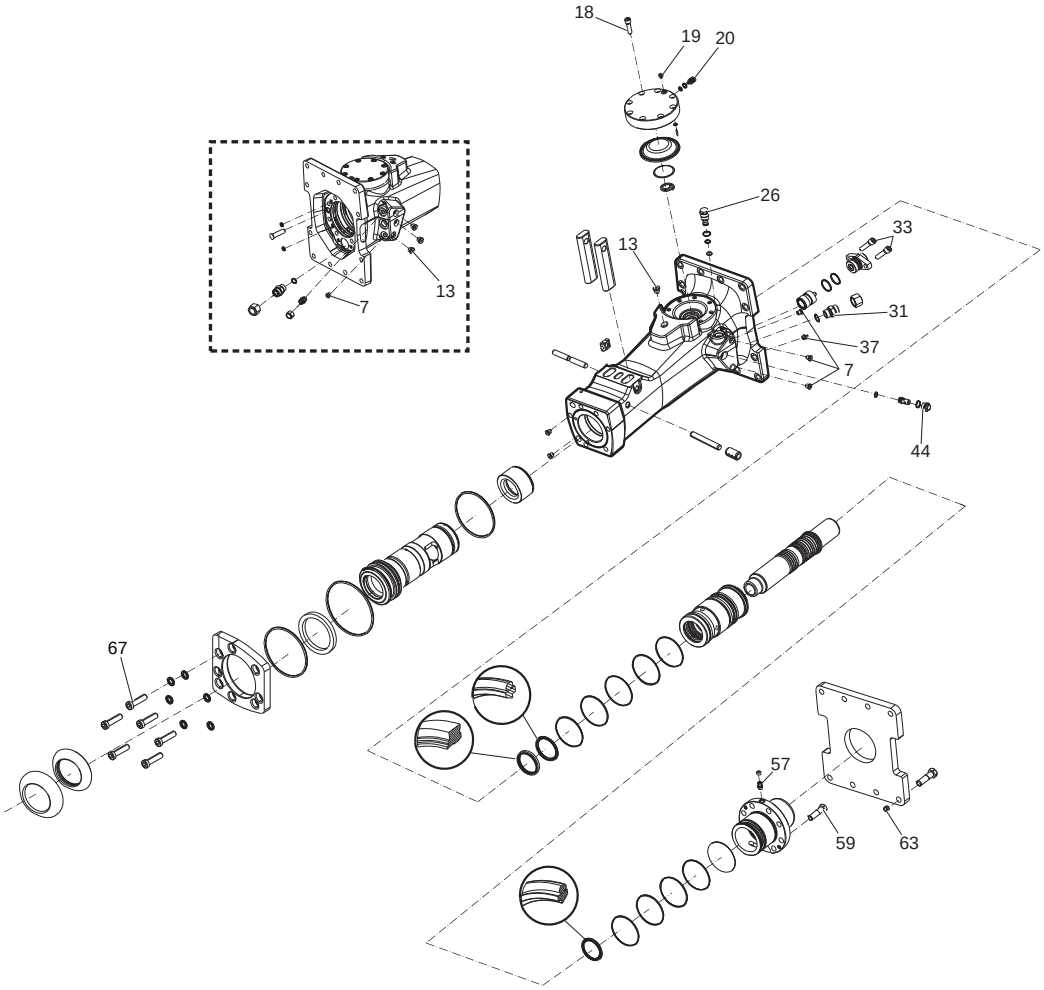
SERVICE DATA

Tightening torques

Ref numbers match the drawing.



Tightening torques

REF	PART NO.	DESCRIPTION	TORQUE	NOTES
7	0686644207	Plug	30 Nm (22 ft lbf)	LOCTITE® 243™
13	0686371801	Plug	80 Nm (59 ft lbf)	LOCTITE® 243™
18	0211196534	Hex Socket Screw	120 Nm (89 ft lbf)	Molykote®
19	0686371805	Plug	20 Nm (15 ft lbf)	
20	3315366000	Valve	27 Nm (20 ft lbf)	
26	—	Valve	80 Nm (59 ft lbf)	
31	—	Fitting	120 Nm (89 ft lbf)	
33	0211110349	Screw	180 Nm (133 ft lbf)	
37	3360433774	Grease Nipple	30 Nm (22 ft lbf)	
44	3315369200	Restrictor Plug	80 Nm (59 ft lbf)	
57	—	Check Valve	30 Nm (22 ft lbf)	LOCTITE® 243™
59	—	Hex Head Screw	180 Nm (133 ft lbf)	Molykote®
63	—	Nut	200 Nm (148 ft lbf)	Molykote®
67	0215001042	Hex Socket Screw	240 Nm (177 ft lbf)	