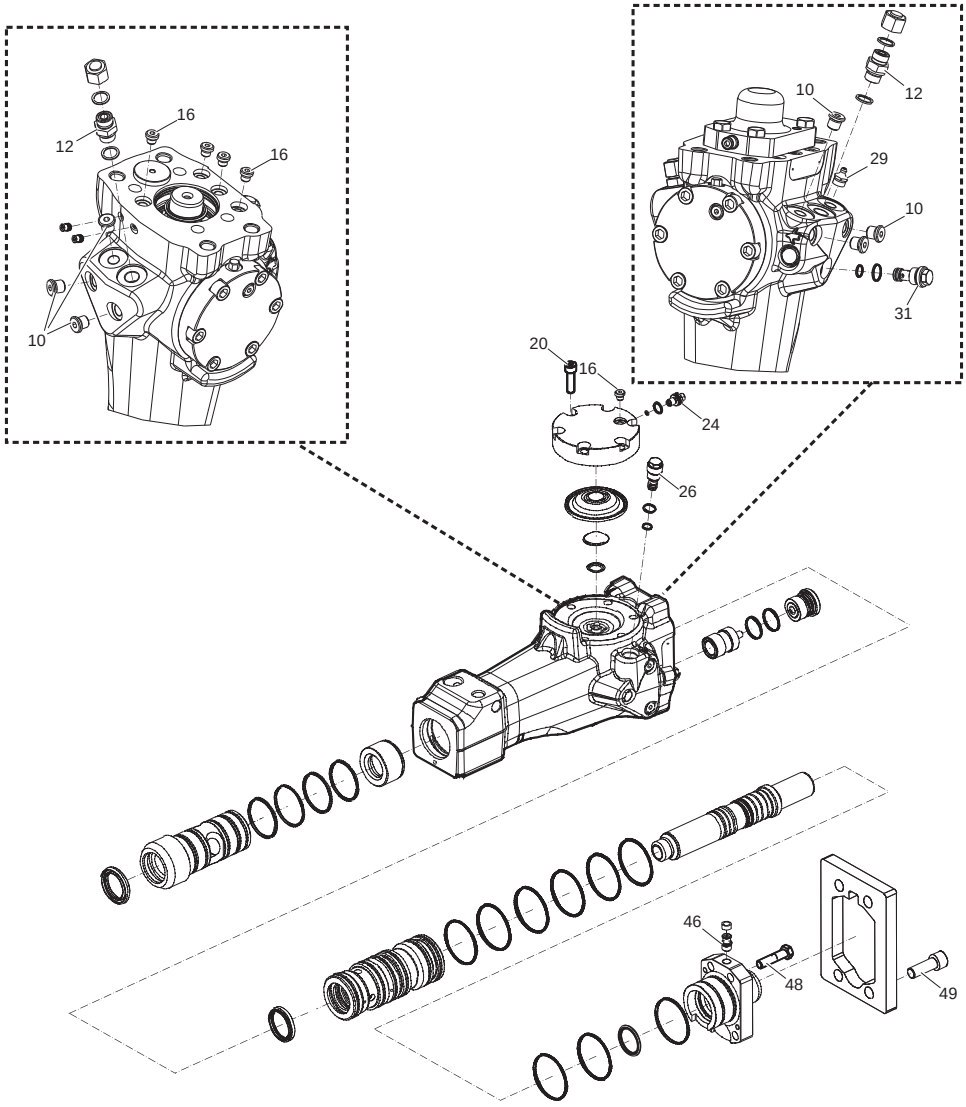
SERVICE DATA

Tightening torques

Ref numbers match the drawing.



Tightening torques

REF	PART NO.	DESCRIPTION	TORQUE	NOTES
10	0686644207	Plug	30 Nm (22 ft lbf)	LOCTITE® 243™
12	—	Nipple	80 Nm (59 ft lbf)	
16	0686371805	Plug	20 Nm (15 ft lbf)	LOCTITE® 243™
20	0211196548	Allen Screw	75 Nm (55 ft lbf)	Molykote®
24	3315346400	Charge Valve	27 Nm (20 ft lbf)	
26	—	Valve	60 Nm (44 ft lbf)	
29	3360433774	Grease Nipple	30 Nm (22 ft lbf)	
31	—	Restrictor	80 Nm (59 ft lbf)	
46	—	Check Valve	30 Nm (22 ft lbf)	LOCTITE® 243™
48	0147140503	Screw, Hex Head	75 Nm (55 ft lbf)	Molykote®
49	—	Hex Socket Screw	290 Nm (214 ft lbf)	Molykote®